

Organisation Mondiale de la Santé Animale World Organisation for Animal Health Organización Mundial de Sanidad Animal

## **Quality of Veterinary Medicinal Products**

# How to ensure the quality of Veterinary Medicinal Products

**Gérard Moulin** 

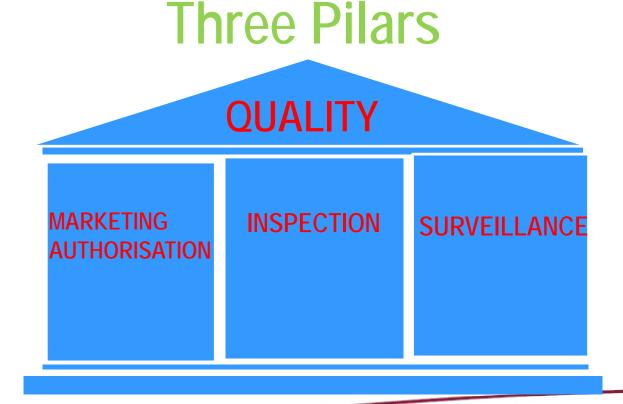
Anses/ANMV

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### INTRODUCTION

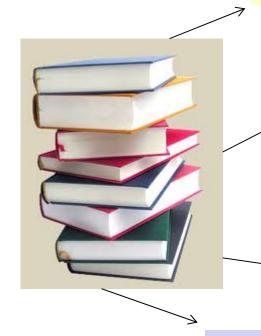
Ensuring the quality of Veterinary Medicinal products is an essential and basic requirement for the good governance of VMPs.





### **Marketing Authorisation dossier**

• Part 1: Administrative Part summary of the dossier



#### Part 2: Pharmaceutical quality Part

Constituents, Manufacturing process, Control of starting materials, tests carried out at intermediate stages of the process, finished product ...

#### Part 3 : Safety and residues tests Part

Toxicology tests (single dose toxicity, repeat dose, effects on reproduction), user safety, environmental risk assessment ... (chemical products), administration of one dose, overdose, repeated administration, effects on reproductive performance... (immunological products)

#### Part 4 : Efficacy tests

Preclinical and clinical trials...



# **QUALITY PART**

- **A -** Qualitative and Quantitative Particulars of the Constituents
- **B** Description of the Manufacturing Method
- **C** Control of Starting Materials
- **D** Control Tests Carried out at intermediate stages of the Manufacturing Process
- **E** Tests on the Finished Product
- **F** Stability Test
- **G** Other Information



# **A -** Qualitative and Quantitative Particulars of the Constituents

### A1 - Composition

- Composition in terms of active and excipients
- Description of primary and secondary Packaging
- Formula used for clinical trials
- Objective: Describe precisely the product

### A2- Development Pharmaceutics

Objective: Justify the formula, choice of containers, manufacturing process



# **B-** Description of the Manufacturing Method

- Manufacturing formula
- Description of manufacturing process and in process controls
- Validation
- GMPs for all sites needed: manufacturing site,

sterilisation, packaging, control and release sites

Objective: quality of finished product is reproducible



C. Control of starting materials

II.C.1. Control of active substance

II.C.2. Control of excipients

II.C.3. Container closure systems for active substance and finished product

Objective: Ensure that the product contains starting materials of good and controlled quality



### E- Tests on the Finished Product

• E.1 – Specifications and routine tests

### examples of release specifications:

- Appearance/description
- General characteristics (pH, water content, viscosity, particle size, dissolution time, disintegration, reconstitution time, uniformity of dosage unit...)
- Identification of active substances and preservatives
- Assay of active substances (limits:95-105%) and preservatives
- Determination of impurities
- Determination of residual solvants
- Sterility/Microbiological quality
- E.2 Scientific data

Validation of methods Certificates of analysis

### Objectives:

Define precisely the specifications of the products, define limits of acceptance

Important for the Quality control by the authorities.



### F Stability Tests

- F.1 Stability Test on the active substance
- F.2 Stability Test on the Finished product

### **Objectives:**

- 1. Propose a shelf-life as package for sale, and storage conditions if necessary
- 2. Propose a shef-life after first opening of the immediate packaging
- 3. Propose a shelf-life after dilution or reconstitution
- 4. Proposed a shelf-life after incorporation into meal or pelleted feed



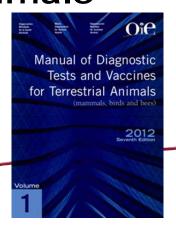
# VICH guidelines available





http://www.vichsec.org/guidelines/biologicals/bio-quality/stability.html

# OIE Manual of Diagnostic Tests and Vaccines for Terrestrial Animals



http://www.oie.int/en/international-standard-setting/terrestrial-manual/





# Inspection



# An appropriate regulatory framework

Manufacturer, Importer, Wholesaler...

- These activities should be governed by rules :
  - Good practices as
    - Good manufacturing practices (GMP)
    - Good distribution practices (GDP)
    - Good prescription practices ...



# GMP legislation

- The EU(EEA) Regulatory Framework
  - Areas for Veterinary Legislation:
    - Veterinary Medicinal Products: GMP Directive 91/412/EEC laying down the principles and guidelines of good manufacturing practice for veterinary medicinal products.
      - Quality management
      - Personnel
      - Premises and equipment
      - Documentation
      - Production
      - Quality control
      - Work contracted out
      - Complaints and product recall
      - Self inspection



Official Journal of the European Communities

#### COMMISSION DIRECTIVE

laying down the principles and guidelines of good manufacturing practice for

THE COMMISSION OF THE EUROPEAN COMMUNITIES,

Having regard to the Treaty establishing the European

Having regard to Council Directive 81/851/EEC of 28 September 1981 concerning the approximation of the laws of the Member States relating to veterinary medicinal products (¹), as last amended by Directive 90/676/EEC (²).

Having regard to Council Directive 90/677/EEC of 13 December 1990 extending the scope of Directive 81/851/EEC on the approximation of the laws of the Member States relating to veterinary medicinal products and laying down additional provisions for immunological veterinary medicinal products (\*),

Whereas all veterinary medicinal products manufactured or imported into the Community, including medicinal products intended for export should be manufactured in accordance with the principles and guidelines of good manufacturing practice;

Whereas, in accordance with national legislation, Member States may require compliance with these principles of good manufacturing practice during the manufacture of roducts intended for use in clinical trials;

Whereas the detailed guidelines mentioned in Article 27a of Directive 81/851/EEC have been published by the Commission after consultation with the pharmaceutical spection services of the Member States in the form of a Guide to good manufacturing practice for medicinal

Whereas it is necessary that all manufacturers should operate an effective quality management of their manu-facturing operations, and that this requires the implementation of a pharmaceutical quality assurance system;

Whereas officials representing the competent authorities should report on whether the manufacturer complies with good manufacturing practice and that these reports should be communicated upon reasoned request to the competent authorities of another Member State;

Whereas the principles and guidelines of good manufa turing practice should primarily concern personnel

premises and equipment, documentation, production, quality control, contracting out, complaints and product recall, and self inspection;

Whereas the principles and guidelines envisaged by this Directive are in conformity with the opinion of the Committee for Adaptation of Technical Progress of the Directives on the Removal of Technical Barriers to Trade in the Veterinary Medicinal Products Sector created by Article 2b of Directive 81/852/EEC of 28 September 1981 concerning the approximation of the laws of Member States relating to analytical, pharmaco-toxicological and clinical standards and protocols in respect of the testing of veterinary medicinal products (\*), as last amended b Directive 87/20/EEC (\*),

HAS ADOPTED THIS DIRECTIVE

#### CHAPTER I GENERAL PROVISIONS

#### Article I

This Directive lays down the principles and guidelines of good manufacturing practice for veterinary medicinal products whose manufacture requires the authorization referred to in Article 24 of Directive 81/851/EEC.

For the purposes of this Directive, the definition of medicinal products set out in Article 1 (2) of Council Directive 65/65/EEC (\*), and the definition of veterinary medicinal products set out in Article 1 (2) of Directive 81/851/EEC

- 'manufacturer' shall mean any holder of the authoriza tion referred to in Article 24 of Directive 81/851/EEC,
- 'qualified person' shall mean the person referred to in Article 29 of Directive 81/851/EEC,





## GMP guidance

- The EU(EEA) Regulatory Framework
  - Areas for Veterinary Legislation:
    - Veterinary Medicinal Products: GMP
       Volume 4 EUDRALEX: Good manufacturing
       practice (GMP) Guidelines. (near 200 pages)
       http://ec.europa.eu/health/documents/eudralex/vol-4/



### EudraLex – Volume 4 Good manufacturing practice (GMP) Guidelines.

#### EudraLex – Volume 4 Good manufacturing practice (GMP) Guidelines.

#### Introduction

- Regiscement of Commission Directive 91/256/GC of 13 June 1991 to cover good manufacturing practice of investigational medicinal products.
  - Commission Directive 91/412/EEC of 23 July 1991 laying down the principles and guidelines of good manufacturing gractice for veterinary medicinal products.
- Commission Directive 2002/94/6C, of 8 October 2003, laying down the principles and guidelines of good manufacturing gractice in respect of medicinal groducts for human use and investigations i medicinal products for human use

#### Part I - Basic Requirements for Medicinal Products

- Chapter 1 Quality Management (revision February 2008)
- Chapter 2 Personnel
- Chapter 3 Premise and Equipment
- Chapter 4 Documentation (Revision January 2011) Coming into operation by 30 June
- Chapter 5 Production
- Chapter 6 Quality Control
- Chapter 7 Contract Manufacture and Analysis
- Chapter 5 Complaints and Product Recall
- Chapter & Complaints and Product

#### Part II - Basic Requirements for Active Substances used as Starting Materials

#### Basic requirements for active substances used as starting materials

#### Part III - GMP related documents

- Site Master File
- Q9 Quality Risk Management
- Q10 Note for Guidence on Phermaceutical Quality System

#### MRA Batch Cartificate Annexes

#### Table Eudrales

Annex 1	Manufacture of Sterile Medicinal Products	
Annex 2	Manufacture of Biological Medicinal Products for Human Use	
Annex 3	Manufacture of Radiopharmaceuticals	
Annex 4	Manufacture of Velerinary Medicinal Products other than Immu Veterinary Medicinal Products	
Ammer 5	Many ductions of Improved testing Materians and Market and Products	

Annex 5 Manufacture of Medicinal Gazes
Annex 7 Manufacture of Herbal Medicinal Products
Annex 5 Sampling of Starting and Packaging Materials

Annex 9 Manufacture of Liquids, Creams and Dintments

Annex 10 Manufacture of Pressurised Metered Dose Aerosol Preparations for

Annex 11 Computerized Systems (revision January 2

Annex 12 Use of lonising Radiation in the Manufacture of Medicinal Products

nnex 13 Manufacture of Investigational Medicinal Products

Manufacture of Products derived from Human Blood or Human Plasms

(May 2011)

16x 14 Deadline for coming into operation; 30 November 2011

Old Version

nnex 15 Qualification and validation

Annex 16 Certification by a Qualified person and Ealth Release

Annex 17 Parametric Release

Annex 19 Reference and Retention Sample

Tags: commission directive, SudraLax - Volume 4, gmp, good manufacturing gractice, pharmaceutical quality, quality management, quality risk management, quality system.





### PIC/S

The Pharmaceutical Inspection Convention and Pharmaceutical Inspection
 Co-operation Scheme (jointly referred to as PIC/S) are two international
 instruments between countries and pharmaceutical inspection authorities,
 which provide together an active and constructive co-operation in the field of
 GMP.

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46 Participating Authorities in PIC/S



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PIC/S GMP Guide

(PART II: BASIC

FOR ACTIVE PHARMACEUTICAL INGREDIENTS)

(ANNEXES)

REQUIREMENTS

(Part II)

Last undated by PIC/S Secretariat on 16 June 2014

PIC/S GMP GUIDE PE 009-11 Documents for industry

### **GMP** What's different?

### **Differences between GMPs**

• Minor differences

PIC/S GMP Guide v11	EU GMP Guide (31st Jan'13)
Part I Basic Requirements for Med. Products Chapter 1: Quality Management Chapter 7: Contract Manufacture and analysis	Part I Basic Requirements for Med. Products Chapter 1: Pharmaceutical Quality System Chapter 7: Outsourced activities
Part II Basic Requirements for APIs	Part II Basic Requirements for Active Pharmaceuticals ingredients
No Part III	Part III Site Master File Q9 - Quality Risk Management Q10 - Pharmaceutical Quality Systems Batch Certificate
Annexes 1 – 20	Annexes $1 - 19 (20 = Q9)$



### **GMP What's different?**

On going work at the OIE level

### Manual of Diagnostic Tests and Vaccines for Terrestrial Animals 2015

#### Summary





Volume 1	
	Introduction (How to use this Terrestrial Manual)
	List of tests for International trade
	Common abbreviations used in this Terrestrial Manual
	Glossary of terms
	Contributors
Part 1	General standards
Section 1.1.	Introductory Chapters
Chapter 1.1.0.	Management of veterinary laboratories (NB: Version adopted in May 2015)
Chapter 1.1.1.	Collection, submission and storage of diagnostic specimens (NB: Version adopted in May 2013)
Chapter 1.1.2.	Transport of specimens of animal origin (NB: Version adopted in May 2013)
Chapter 1.1.3.	Biosafety and biosecurity: standard for managing biological risk in the veterinary diagnostic laboratory and animal facilities (NB: Version adopted in May 2015)
Chapter 1.1.4.	Quality management in veterinary testing laboratories (NB: Version adopted in May 2012)
Chapter 1.1.5.	Principles and methods of validation of diagnostic assays for infectious diseases (NB: Version adopted in May, 2013)
Chapter 1.1.6.	Principles of veterinary vaccine production (NB: Version adopted in May 2015)
Chapter 1.1.7.	Tests for sterility and freedom from contamination of biological materials
Chapter 1.1.8.	Minimum requirements for vaccine production facilities (under study)
Chapter 1.1.9.	Quality control of vaccines (under study)
Chapter 1.1.10.	International standards for vaccine banks



# **GMP Requirements**

#### Vet GMP:

### Target/activity?

- Manufacturing sites for
  - Pharmaceutical products
  - Medicinal products for clinical trials
- Also, <u>manufacturing sites</u> for
  - Actives ingredients
  - Auto-vaccines
  - Premixes for Medicated feeding stuff
  - Herbal products
  - Homeopathic medicines
- And <u>contract company</u> providing
  - Transport, quality control...











### **GMP Requirements**

#### Vet GMP:

### Target/activity?

- MAH and distributors
  - Recall and complaints
  - Quality product review
  - Traceability





- <u>Importer</u>
  - Quality control for importation
  - Recall and complaints
  - Quality product review
  - Traceability







### **GMP Requirements**

#### **Vet GMP**

### **Target/product?**

- Range of products
  - Sterile
  - Non sterile
  - Biologic
  - Chemical
  - Premix
  - Ectoparasiticides
  - Homeopathic
  - Herbal products
  - Medicated feeding stuff
  - Auto-vaccines









Not covered: medical device, reagents, biocides and veterinary food additives



### **Good Distribution practices**

- Inspectors should verify
  - Record keeping
  - Storage conditions
  - Maintaining the cold chain for vaccines
  - The quality of VMPs distributed and used



# Surveillance



- Legal Market
- Counterfeit products



# Legal Market Surveillance of the Legal Market

Elaborate a programme of surveillance with a risk analysis and in cooperation with other services (assessment, pharmacovigilance, inspection)

### Risk based programme

### Examples:

- Products used for food producing animals
- Products that present a risk for the users (vet, farmers, etc.)
- Focus on antibiotics and antiparasitics
- biologicals involved in the control of zoonosis
- biologicals involved in the control of regulated diseases
- live vaccines

. . .



# Sampling

 Done by inspectorates (in wholesalers but also anywhere on the market)

# **Testing**

Qualitative and quantitative analysis
Active ingredient content
most often by HPLC (High performance Liquid
Chromatography)

## Other controls

Official Batch Release: Control for vaccines of the batch release by the Authority.



### At farm level

- Inspectors should verify
  - Record keeping
  - The conditions of storage
  - The respect of the prescription rules
  - The compliance with the prescription
  - Veterinary medicinal products administered to the animals, dates of administration and respect of withdrawal periods
  - The absence of counterfeits or unauthorised products



# **Counterfeit products**

- Medicinal products without a Marketing authorization
- Copy of Authorised products

Need for National, regional and international cooperation

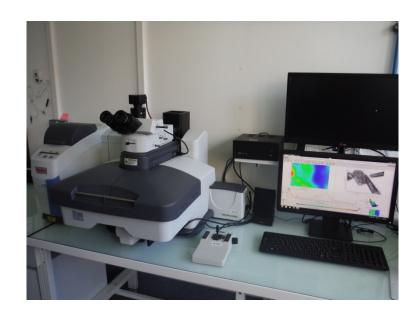
No case in France for Veterinary medicinal products of real counterfeit products

Internet sales (a concern)



## **Quality Control Laboratory**

 Need for laboratory capacities to identify, analyse counterfeit products



RAMAN SPECTROMETER



### Conclusion

- Ensuring quality of Veterinary medicinal products is essential.
- Appropriate legislation and Staff (trained inspectors, laboratory capacities) are needed.
  - Efficient systems of Authorisation (VMP and companies)
  - Efficient Inspectorate body with appropriate power.
  - The possibility to survey both the legal and illegal market

are essential as well as :

The capacity of prosecution and recalling products.





